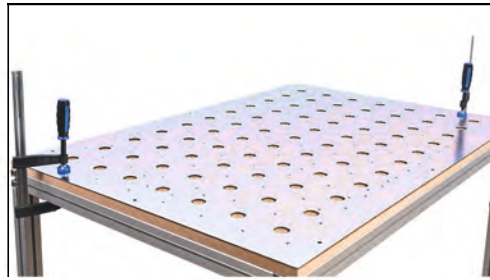


HOW TO USE THE VARIO-MASTER MFT



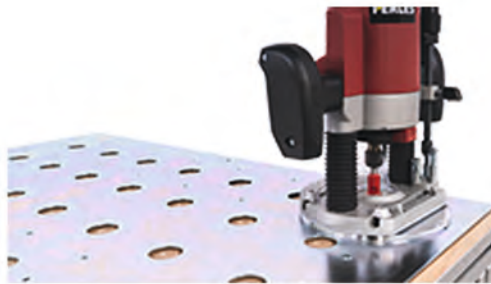
Place the Vario-Master MFT on top of your future worktop...



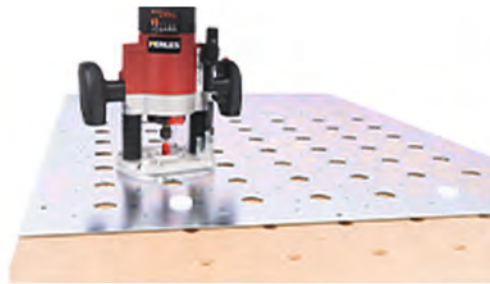
...and clamp it to your table frame. Two clamps are enough to secure it without hindering access from all sides.



Attach the routing kit supplied with the product to your router to enable precise positioning of the holes.



Position your router over the first hole...



...and begin routing your individual MFT, hole for hole.



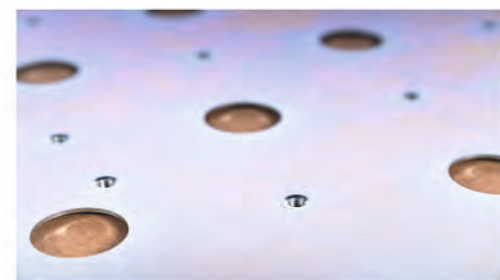
To recreate the Vario-Bench's incremental 1° hole pattern, mark the holes using the supplied marking kit...



...and drill them out using a \varnothing 7.5 mm drill bit.



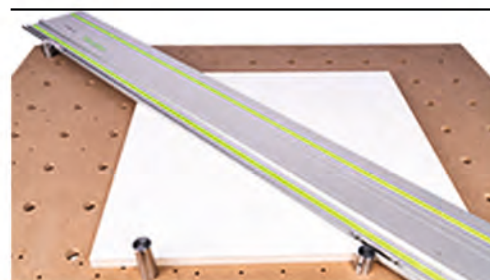
Once the hole pattern is finished, the Vario-Master MFT may be placed beneath your MFT...



...where it functions as an extremely precise, stable anchor for bench dogs with threaded pins.



Use the diagram supplied to properly label degree markings on your tabletop.



Your new Vario-Bench or individual tabletop is now ready for use...



...in a wide variety of cutting and clamping tasks.

DEGREE MARKING DIAGRAM

